

**ENGINEERING CHANGE NOTICE**  
**DART AEROSPACE LTD**

Date:	19.04.25	Job No.:	SE18-837-02	ADR Yes/No:	Y	ADR Date:	19.01.10	ECN #:	19- 555
Product No.:	D117-837			Created By:	RF	Approved By:	<i>[Signature]</i>		
Product Name:	Heli-Utility-Basket			Checked By:	DS				

**Reason for Change:** To address CAR18-270 & CAR 18-276

**Documents Released:**

DSI 9819 Rev. A	MDL-D117-837 Rev. L	IIN-D117-837 Rev. C	ICA-D117-837 Rev. 2
D5705 Rev. A			
D5706 Rev. B			
D5707 Rev. A			
D5708 Rev. A			
D5722 Rev. A			

**IF APPLICABLE:** NCR: \_\_\_\_\_ PAR: 16-568 CAR: 18-276/-270 CIR: \_\_\_\_\_ URF: 19-555

**PAPERWORK UPDATE**  **PARTS MUST COMPLY**  **PREVIOUS PARTS SATISFACTORY**

#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	Y	EL	Great Slave Helicopters	
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	Y	SAD		
6	Update Master Document List (MDL)	Y	RF	MDL-D117-837 Rev. L	19.04.23
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	MG		<i>Chg. 19.05.06</i>
12	Update Product Specification Files (Bluefiles)	Y	MG		<i>Chg. 19.05.06</i>
13	Update Approved/Preliminary Dwg PDF Files	Y	MG		<i>Chg. 19.05.03</i>
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	MG		<i>Chg. 19.05.13</i>
17	Update / Verify Authorized Release Certificate Database	Y	MG	For DSI 9819-011	<i>Chg. 19.05.13</i>
18	Create / Update Change Record Form / Item Card Database	Y	MG	See below	<i>Chg. 19.05.13</i>
19	Create / Update Packaging Process Plan (PPP)	Y	MG		<i>Chg. 19.05.13</i>
20	Red Decals required on Packaging Process Plan (PPP)?	Y	MG		<i>Chg. 19.05.13</i>
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	MG	Add DSI/ IIN/ ICA	<i>Chg. 19.05.13</i>
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	MG		<i>Chg. 19.05.13</i>
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

**Description / Action:**

- Create/update routes/BOMs for D117-837-011/-013, DSI 9819-011 and drawings revisions above.
- D117-837-011 Kit now @ CHG 007, D117-837-013 kit now @ CHG 002 and DSI 9819-011 @ CHG 001
- Update D117-837-011/-013 kits on stock per IIN-D117-837 Rev. C
- Close CAR18-276/-270 and PAR16-568
- Advise customer support there is new DSI 9819-011 for customer who have problem with broken D5203-041 Strut.
- if it is economic, remove unusable hardware from D5203-041/-045 strut and put in stock.

*D5203-041/-045 are L-043 is still used in D117-1044 Basket, obsoleted. (see attached) DO NOT DISASSEMBLE -043*

ECN Verified & Complete: *[Signature]*

Date: *19/5/16*

**Michelle GagnonDonovan**

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**From:** Steven Drouin  
**Sent:** Wednesday, June 05, 2019 2:01 PM  
**To:** David Shepherd; Michelle GagnonDonovan; Chris Provencal  
**Cc:** Victoria Seib; Roberto Fuentes  
**Subject:** Regarding ECN19-555

Hi folks

This email is regarding the new 837 basket strut, D5203-041/D5203-045 are obsolete , Customers ordering D5203-041 need to be ordering the DSI 9819-011 basket strut upgrade kit ,

Michelle could you re-circulate ECN19-555 with a update note indicating that D5203-041 and D5203-045 will be obsoleted moving forward.

Thank you  
Steven